

Production Worksheet


Wilcom EmbroideryStudio – Digitizing

AMERICAN FLAG HEROES

Design: American flag Heroes



























Colorway: Colorway 1

Stitches: 123644
Colors: 13
Height: 303.3 mm
Width: 319.6 mm
Zoom: 0.09



Machine format: Tajima
Color changes: 25
Stops: 26
Trims: 61
Hoop: Regular (100 x 100)
Left: 159.8 mm
Right: 159.8 mm
Up: 151.7 mm
Down: 151.7 mm
EndX: 0.0 mm
EndY: 0.0 mm
Area 96960.7 mm²
Max stitch: 7.0 mm
Min stitch: 0.3 mm
Max jump: 7.0 mm
Total thread: 663.23m
Total bobbin: 244.88m

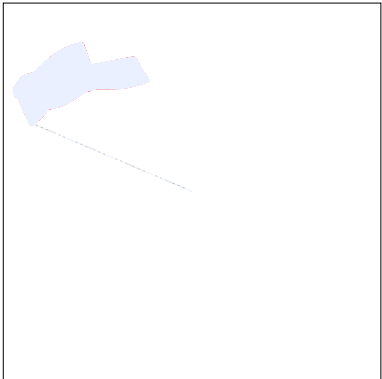
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	1		7368 1001	Super White	Madeira Classic 40
2.	2		4621 1146	Tomato Red	Madeira Classic 40
3.	3		1952 1166	Hanukkah Blue	Madeira Classic 40
4.	1		621 1001	Super White	Madeira Classic 40
5.	4		3046 1011	Chrome	Madeira Classic 40
6.	5		4504 1000		Madeira Classic 40
7.	1		294 1001	Super White	Madeira Classic 40
8.	6		9120 1118	Overcast Gray	Madeira Classic 40
9.	7		1038 1017	Orange Wisp	Madeira Classic 40
10.	8		583 1058	Sienna	Madeira Classic 40
11.	9		9321 1467		Madeira Classic 40
12.	10		881 1176	Navajo Blue	Madeira Classic 40
13.	1		2844 1001	Super White	Madeira Classic 40
14.	5		7798 1000		Madeira Classic 40
15.	7		1438 1017	Orange Wisp	Madeira Classic 40
16.	11		9503 1094	Caribbean Blue	Madeira Classic 40
17.	1		778 1001	Super White	Madeira Classic 40
18.	5		8352 1000		Madeira Classic 40
19.	7		4054 1017	Orange Wisp	Madeira Classic 40
20.	1		930 1001	Super White	Madeira Classic 40
21.	12		4815 1353	Blue Spruce	Madeira Classic 40
22.	1		14156 1001	Super White	Madeira Classic 40
23.	7		375 1017	Orange Wisp	Madeira Classic 40
24.	13		2186 1470		Madeira Classic 40
25.	6		887 1118	Overcast Gray	Madeira Classic 40
26.	5		22177 1000		Madeira Classic 40

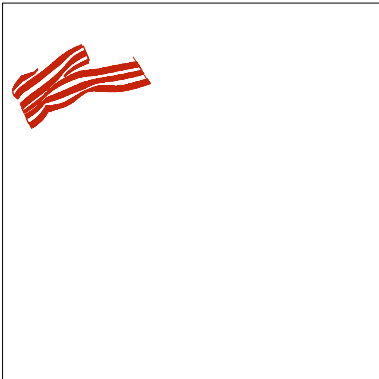
Thread usage:

N#	Description	Length
1.	Super White	156.05m
2.	Tomato Red	31.15m
3.	Hanukkah Blue	11.70m
4.	Chrome	15.92m
5.		189.42m
6.	Overcast Gray	58.46m
7.	Orange Wisp	35.88m

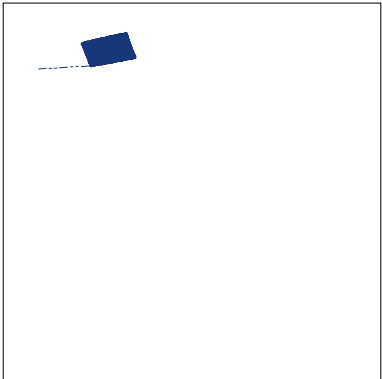
8.	Sienna	3.12m
9.		54.52m
10.	Navajo Blue	4.81m
11.	Caribbean Blue	57.73m
12.	Blue Spruce	29.13m
13.		12.62m



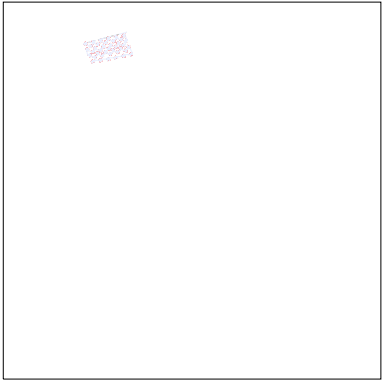
#: 1
Color: Super White
Code: 1001
Brand: Madeira Classic 40
Stitches: 7368
Thread used: 46.09m



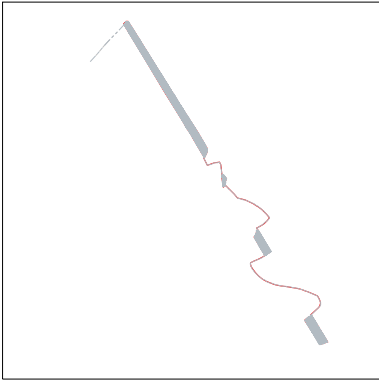
#: 2
Color: Tomato Red
Code: 1146
Brand: Madeira Classic 40
Stitches: 4621
Thread used: 31.15m



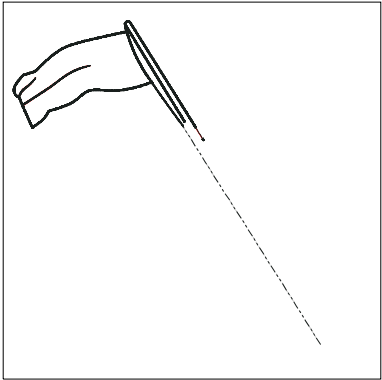
#: 3
Color: Hanukkah Blue
Code: 1166
Brand: Madeira Classic 40
Stitches: 1952
Thread used: 11.70m



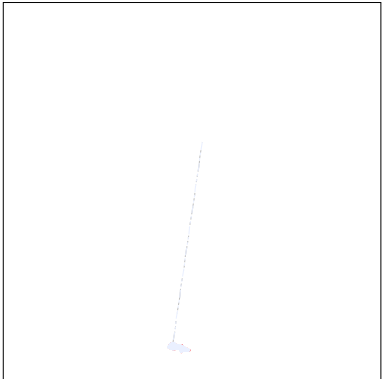
#: 4
Color: Super White
Code: 1001
Brand: Madeira Classic 40
Stitches: 621
Thread used: 2.54m



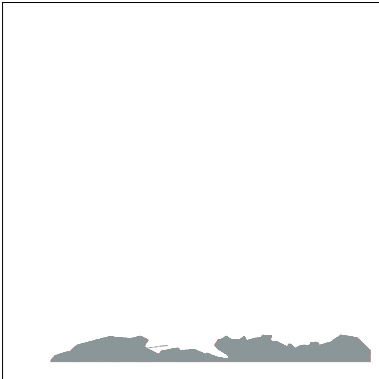
#: 5
Color: Chrome
Code: 1011
Brand: Madeira Classic 40
Stitches: 3046
Thread used: 15.92m



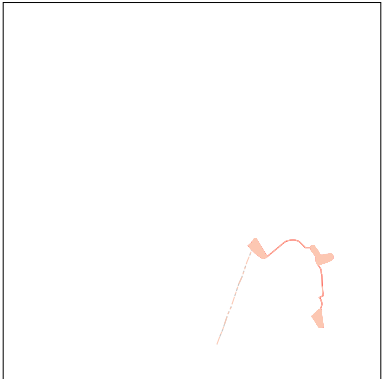
#: 6
Color: 1000
Code: 1000
Brand: Madeira Classic 40
Stitches: 4504
Thread used: 19.69m



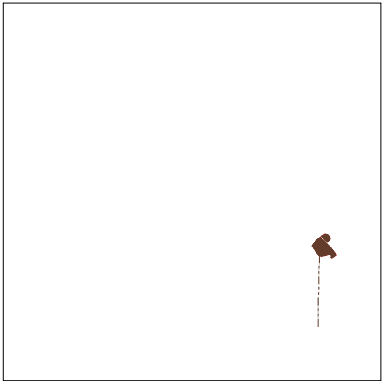
#: 7
Color: Super White
Code: 1001
Brand: Madeira Classic 40
Stitches: 294
Thread used: 1.42m



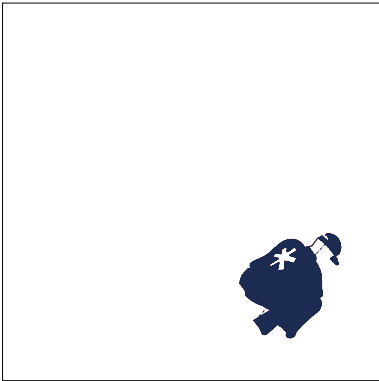
#: 8
Color: Overcast Gray
Code: 1118
Brand: Madeira Classic 40
Stitches: 9120
Thread used: 53.33m



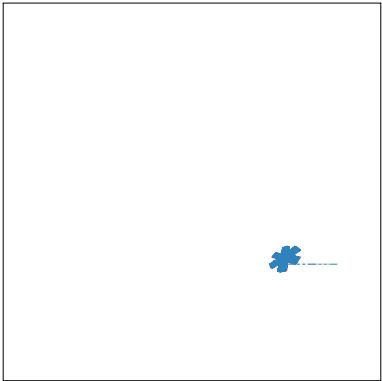
#: 9
Color: Orange Wisp
Code: 1017
Brand: Madeira Classic 40
Stitches: 1038
Thread used: 5.30m



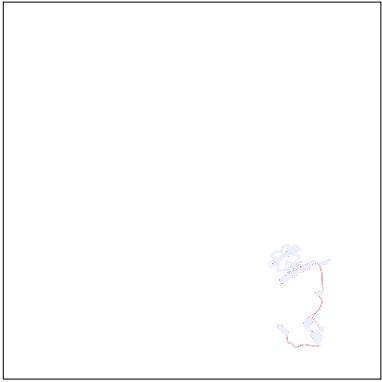
#: 10
Color: Sienna
Code: 1058
Brand: Madeira Classic 40
Stitches: 583
Thread used: 3.12m



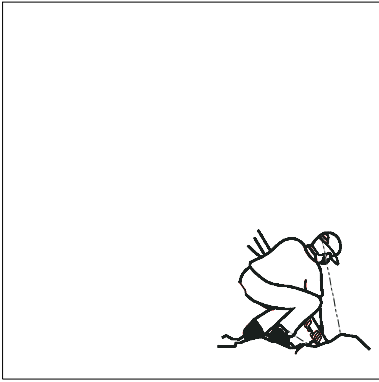
#: 11
Color:
Code: 1467
Brand: Madeira Classic 40
Stitches: 9321
Thread used: 54.52m



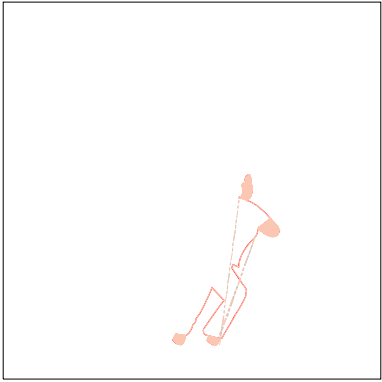
#: 12
Color: Navajo Blue
Code: 1176
Brand: Madeira Classic 40
Stitches: 881
Thread used: 4.81m



#: 13
Color: Super White
Code: 1001
Brand: Madeira Classic 40
Stitches: 2844
Thread used: 11.09m



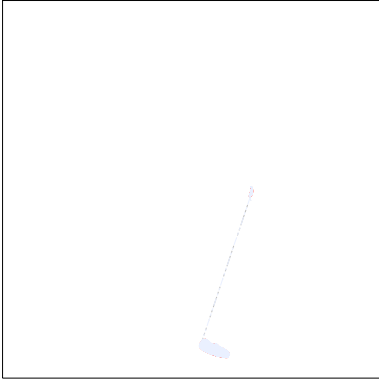
#: 14
Color:
Code: 1000
Brand: Madeira Classic 40
Stitches: 7798
Thread used: 35.17m



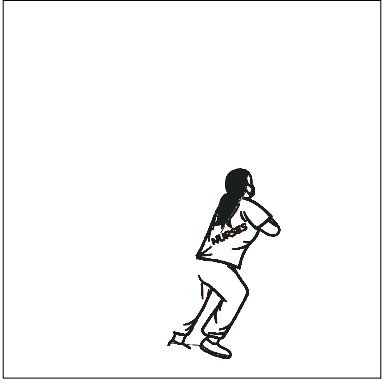
#: 15
Color: Orange Wisp
Code: 1017
Brand: Madeira Classic 40
Stitches: 1438
Thread used: 7.29m



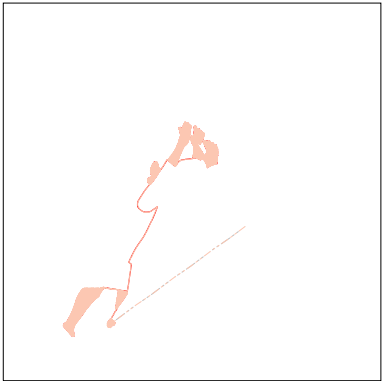
#: 16
Color: Caribbean Blue
Code: 1094
Brand: Madeira Classic 40
Stitches: 9503
Thread used: 57.73m



#: 17
Color: Super White
Code: 1001
Brand: Madeira Classic 40
Stitches: 778
Thread used: 3.99m



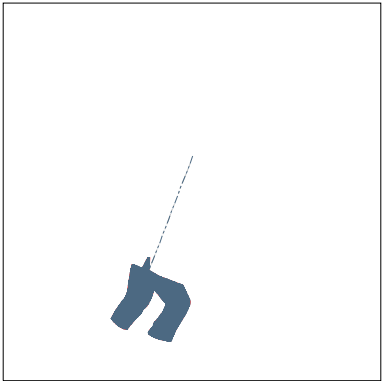
#: 18
Color:
Code: 1000
Brand: Madeira Classic 40
Stitches: 8352
Thread used: 37.77m



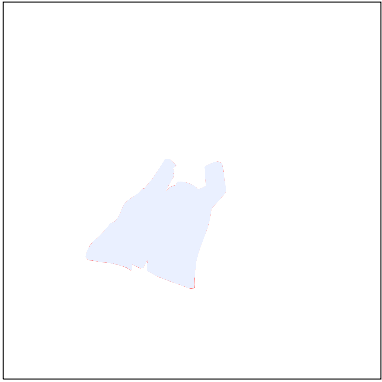
#: 19
Color: Orange Wisp
Code: 1017
Brand: Madeira Classic 40
Stitches: 4054
Thread used: 21.32m



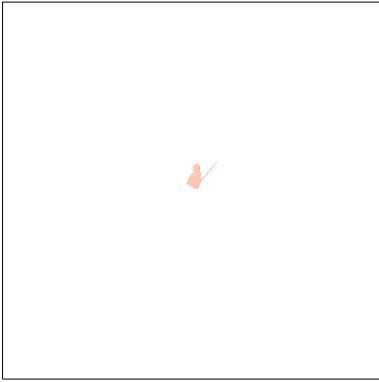
#: 20
Color: Super White
Code: 1001
Brand: Madeira Classic 40
Stitches: 930
Thread used: 4.47m



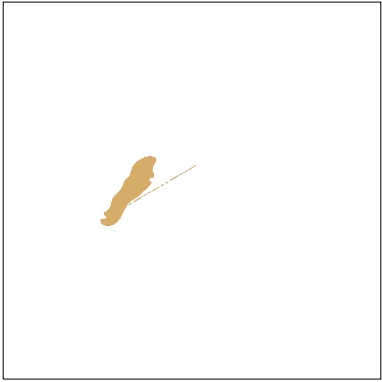
#: 21
Color: Blue Spruce
Code: 1353
Brand: Madeira Classic 40
Stitches: 4815
Thread used: 29.13m



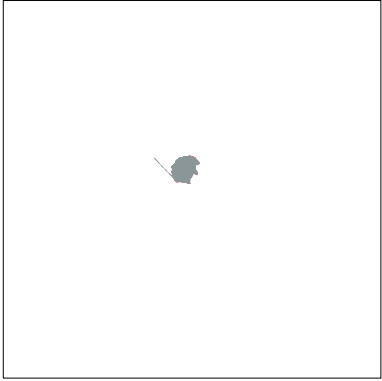
#: 22
Color: Super White
Code: 1001
Brand: Madeira Classic 40
Stitches: 14156
Thread used: 86.46m



#: 23
Color: Orange Wisp
Code: 1017
Brand: Madeira Classic 40
Stitches: 375
Thread used: 1.97m




#: 24
Color:
Code: 1470
Brand: Madeira Classic 40
Stitches: 2186
Thread used: 12.62m




#: 25
Color: Overcast Gray
Code: 1118
Brand: Madeira Classic 40
Stitches: 887
Thread used: 5.13m



#: 26
Color:
Code: 1000
Brand: Madeira Classic 40
Stitches: 22177
Thread used: 96.79m

	Machine format: Tajima Color changes: 25 Stops: 26 Trims: 61 Hoop: Regular (100 x 100) Max stitch: 7.0 mm Min stitch: 0.3 mm Max jump: 7.0 mm	Left: 159.8 mm Right: 159.8 mm Up: 151.7 mm Down: 151.7 mm EndX: 0.0 mm EndY: 0.0 mm Area: 96960.7 mm² Total thread: 663.23m Total bobbin: 244.88m
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Colorway			Colorway 1
Background			
Stop	Color	Stitches	
1	1	7368	1001 Super White Madeira Classic 40
2	2	4621	1146 Tomato Red Madeira Classic 40
3	3	1952	1166 Hanukkah Blue Madeira Classic 40
4	1	621	1001 Super White Madeira Classic 40
5	4	3046	1011 Chrome Madeira Classic 40
6	5	4504	1000 Madeira Classic 40
7	1	294	1001 Super White Madeira Classic 40
8	6	9120	1118 Overcast Gray Madeira Classic 40
9	7	1038	1017 Orange Wisp Madeira Classic 40
10	8	583	1058 Sienna Madeira Classic 40
11	9	9321	1467 Madeira Classic 40
12	10	881	1176 Navajo Blue Madeira Classic 40
13	1	2844	1001 Super White Madeira Classic 40
14	5	7798	1000 Madeira Classic 40
15	7	1438	1017 Orange Wisp Madeira Classic 40

	Machine format: Tajima Color changes: 25 Stops: 26 Trims: 61 Hoop: Regular (100 x 100) Max stitch: 7.0 mm Min stitch: 0.3 mm Max jump: 7.0 mm	Left: 159.8 mm Right: 159.8 mm Up: 151.7 mm Down: 151.7 mm EndX: 0.0 mm EndY: 0.0 mm Area 96960.7 mm² Total thread: 663.23m Total bobbin: 244.88m
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Colorway			Colorway 1
Background			
Stop	Color	Stitches	
16	11	9503	1094 Caribbean Blue Madeira Classic 40
17	1	778	1001 Super White Madeira Classic 40
18	5	8352	1000 Madeira Classic 40
19	7	4054	1017 Orange Wisp Madeira Classic 40
20	1	930	1001 Super White Madeira Classic 40
21	12	4815	1353 Blue Spruce Madeira Classic 40
22	1	14156	1001 Super White Madeira Classic 40
23	7	375	1017 Orange Wisp Madeira Classic 40
24	13	2186	1470 Madeira Classic 40
25	6	887	1118 Overcast Gray Madeira Classic 40
26	5	22177	1000 Madeira Classic 40